

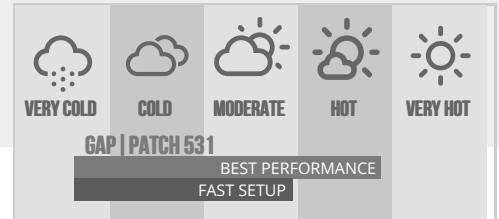
MAXWELL PRODUCTS

GAP | PATCH 531

DATA SHEET

MAXWELL PRODUCTS, INC.
SALT LAKE CITY, UT
800.266.2090

GAP-Patch 531 is designed for winter time, cold climate applications and adheres even in less-than-perfect conditions. This product sets up rapidly in temperatures between 20-75 degrees Fahrenheit. Ideal for rut repair and potholes.



SPECIFICATION

BINDER

TEST METHOD:	RESULT:
CONE PENETRATION : 77°F (25°C), 150G, 5S : ASTM D5329	70 DMM MAX
SOFTENING POINT : ASTM D36	200°F (93°C) MIN
FLEXIBILITY : 1 IN (25MM) MANDREL, 90 DEG BEND, 2S : ASTM D3111	PASS -15°F (-26°C)
TENSILE ADHESION : 77°F (25°C) : ASTM D5329	600% MIN
RESILIENCE : 77°F (25°C) : ASTM D5329	35% MIN

AGGREGATE

TEST METHOD:	RESULT:
SIEVE ANALYSIS : NO. 4 SIEVE, PASSING : MANUFACTURER'S CERTIFICATION	95% MIN
SIEVE ANALYSIS : NO. 16 SIEVE, PASSING : MANUFACTURER'S CERTIFICATION	10% MAX

APPLICATION INSTRUCTIONS

Read and follow application instructions before use. This product must be heated using indirect heating methods, either a double boiler or hot oil circulating kettle. Equipment must be capable of maintaining constant agitation to the material to keep aggregate suspended evenly.

Maximum safe heating temperature: 400°F (204°C).

Recommended application temperature: 380°F (193°C).

WARRANTY

Maxwell Products, Inc. warrants that our products will be free from defects in material or workmanship and will conform to our published specifications at the time of shipment. Due to the many differing procedures used in preparing and installing materials, and differing surfaces on which our products may be applied, Maxwell Products assumes no liability for the failure of our products due to improper surface preparation, surface composition, installation, equipment failure or operator errors. In the event our products fail to conform to our published specifications at the time of shipment, we will, at our expense and sole option, replace our defective product or give you a full or partial refund of the purchase price from Maxwell Products. Claims must be made within three (3) months of the date of purchase. MAXWELL PRODUCTS HEREBY DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY AND ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Generated October 25, 2020.

Please visit <http://maxwellproducts.com> for the current version of this document.